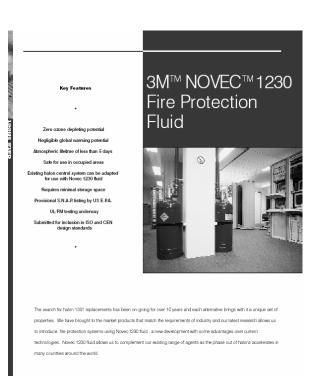
Andrew Shiner / Alan Elder

Tyco Safety Products
Suppression Systems

3M Novec[™] 1230 Fire Protection Fluid

General introduction Physical properties **Environmental** Safety **Equipment & handling** Design rules Test work **Approvals** Summary





3M Novec[™] 1230 Fire Protection Fluid



Key Feature

Zero ozone depleting potential
Negligible global warming potential
Atmospheric lifetime of loss than 5 days
Safe for use in occupied areas
isting halon control system can be adapte

Existing halon control system can be adapted for use with Novec 1230 fluid

Requires minimal storage space

Provisional S.N.A.P listing by US E.P.A.

UL/FM testing underway

Submitted for inclusion in ISO and CEN design standards

3M™ NOVEC™1230 Fire Protection Fluid



The search for halon 1301 replacements has been on-going for over 10 years and each alternative brings with it a unique set of properties. We have brought to the market products that match the requirements of industry and our latest research allows us to introduce fire protection systems using Novec 1230 fluid, a new development with some advantages over current technologies. Novec 1230 fluid ones us to complement our existing range of agents as the phase out of halons accelerates in many countries around the world.

Liquid at Room Temperature



Benefits over conventional agents
Ease of transportation
Low pressure storage
Simplified filling

Gaseous Discharge



Low heat of vapourisation 95 kJ/kg Vapour pressure 40.4 kPa Super-pressurised with N2 Nozzle design

Environmental Properties

Agent	O.D.P.	G.W.P.	A.T.L.	
Halon 1301	16	6900	~ 65 years	
HFC227ea	0	3500*	~36.5 years	
HFC125	0	3400*	~32.6 years	
HFC23	0	12000*	~250 years	
CO2	0	1	n/a	
Inergen	0	n/a	n/a	
Novec 1230	0	1	3-5 days	

- •GWP = global warming potential (*values taken from draft F gas regulation)
- •ODP = ozone depleting potential
- •ATL = atmospheric lifetime (100 year ITH)

Safety Considerations:- Class A Hazards

Agent	Use Concentration	NOAEL*	Safety Margin	
Halon 1301	5%	5%	Nil	
HFC227ea	7.9%** (6.4%)	9%	14%	
HFC125	11.2%**	7.5%	Negative	
Inert gases	39.9%** (34%)	43%	8%	
CO2	50%	< 5%	Negative	
Novec 1230	5.3%** (4.2%)	10%	89%	

^{*} No Observable Adverse Effect Level / PBPK modelling being applied in some countries

^{**}Use concentrations and safety margins calculated per ISO14520 : 2006 Values in parenthesis are UL values (inert gas = Inergen)

Safety Considerations:- Marine (Class B hazards)

Agent	Use Concentration	NOAEL*	Safety Margin	
Halon 1301	4.2% - 5%	5%	Nil	
HFC227ea	8.6%**	9%	5%	
Inert gases	40%**	43%	8%	
CO2	50%	< 5%	Negative	
Novec 1230	5.5%**	10%	82%	

^{*} No Observable Adverse Effect Level / PBPK modelling being applied in some countries

^{**}Use concentrations based on IMO testing - safety margins based on 20 C Safety margin would be lower with design calculation at 0 C

Transportation

NOVEC 1230 is stored as a liquid and super-pressurised with

nitrogen to 25 bar (like halon 1301)

Boiling point 49 degrees C

Negligible vapour pressure
Easy to transport (not pressurised)
Easy to fill (no filling plant needed)

On site refilling a possibility



Filling Operations



Design Rules - Industrial Systems

Designs may follow: - NFPA 2001 or ISO 14520

NFPA bases design concentrations on UL testing

ISO bases design concentrations on ISO testing

Design Rules – Marine Systems :- based on IMO Circular 848

Design Rules – Off-shore :- based on UL or IMO rules

Hydraulic flow calculations using Hughes software, fully tested and listed in accordance with UL2166, approved by LPCB and accepted by Marine authorities

Standard halon type equipment - high flow valve to achieve 10 second discharge

time

ltem	Description	Qty	(b) (1) (2)		
1	Schrader Valve	1	(15)		
2	Bonnet 'O' Ring	1			of Solenoid Port
3	Solenoid Adaptor Port Blanking Plug	1	14) a:	ssembly olenoid	with schrade when flameproor required. Plugged er applications).
4	Pilot Pressure Port Blanking Plug	1			
5	Burst Disc	1	(4)	00	Actuation Port
	Assembly		(5)	120°	Supervisory Pressure Switch
6	Neck 'O' Ring	1		120-	
7	Hidden Detail of Burst Disc Port	1			Flameproof Solenoid Port
8	Restricting Wire	1		180°	Burst Disc
9	Syphon Tube Locking Screw	1			Actuation Port Flameproof Solenoid Port
10	Seat Retainer	1		240°	Pressure
11	Main Seat	1			Gauge
12	Recoil Cap	1	9 8		
13	Piston	1	7		0°
14	Piston 'O' Ring	2	Port positions are		\wedge
15	Bonnet Locking Screw	1	diagrammatic for clarity.	2709	90°
16	Bonnet	1	Pressure gauge not shown.	240°	120°



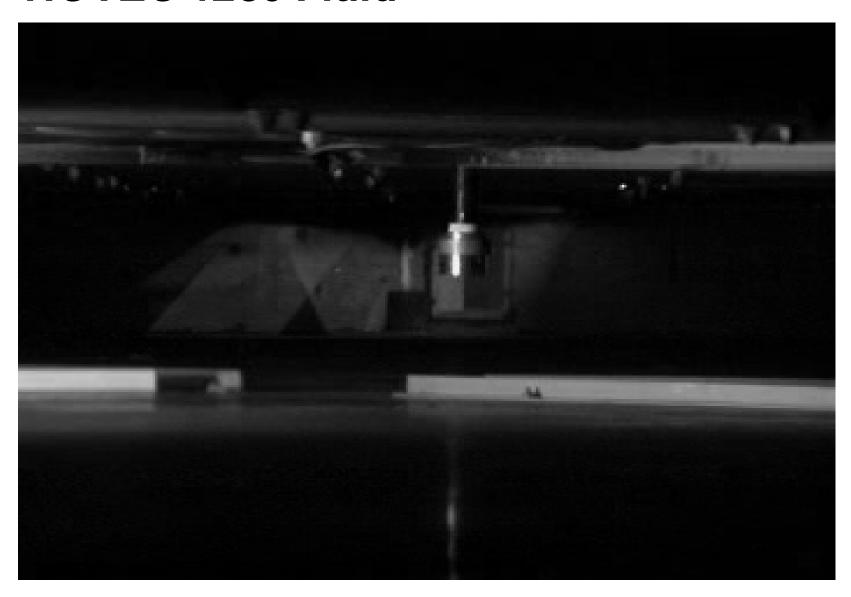
Existing halon 1301 pipework may be able to be re-used with Novec 1230 Fluid in some cases

Assuming that :-

It is the correct grade for halon Tee splits are properly installed Nozzle locations are appropriate







MARINE

MSC Circ. 848 testing - successfully completed February 2002

at U.S.C.G. F&S.T.D.

Mobile Alabama

Witnessed by:-

US Coast Guard
Lloyds Register of Shipping
MCA
UL (for USCG)



IMO 500 cu.m Test Enclosure : Mobile Alabama



IMO Fire Scenario # 4

4 sq.m diesel tray

Total fire load 6MW



IMO Fire Scenario # 2a

0.25 sq.m heptane tray under engine

Horizontal low pressure heptane spray

High pressure diesel / fuel oil spray

Total fire load 7.95 MW



IMO Fire Scenario # 3

2 sq.m diesel tray below steel obstruction

Low pressure / low flow heptane hidden spray fires

Wood crib

Total fire load 4.4 MW



13 4:19 PM

Next generation chemical extinguishing agent

Safe for people - large safety margin

No environmental issues

US EPA SNAP listing / HAG

Compact storage

Low pressure agent

LPCB approved

UAE/Kuwait approved

UL/FM approved

Major Marine approvals

Included in NFPA 2001: 2004

Included in ISO 14520: 2006

Large installed base

